

Superior Flexibility & Durability

ALL SIDING *Sealant*

Excellent Adhesion to Siding / Easily Paintable / Water Cleanup

Titebond® All Siding Sealant is a non-reactive, exterior use, elastomeric acrylic formula that combines the superior flexibility and durability of a silicone with the ease of use and water cleanup of an acrylic. It provides a smooth, mildew-resistant bead, paints easily in one coat and is an effective barrier to air, dirt, insects and radon. It is ideal for sealing doors, windows, soffits and awnings around vinyl, aluminum, stucco, wood, brick and glass.

45 YEAR WARRANTY

Ideal For

Doors / Windows / Soffits / Awnings /
Trim / Vents

Seals

Vinyl / Aluminum / Stucco / Wood / Brick / Cement /
Glass / Most Common Building Materials

Ultra Low VOC

VOC-compliant in all 50 states

Joint Movement Capability $\pm 25\%$

Remains flexible

Weather Resistant

Produces long-lasting weather-tight seals

Paintable

May be painted 2-4 hours after application with a
high-quality acrylic, water-based (latex) paint that
does not contain plasticizer

Wide Temperature Application Range

40°F - 120°F



Titebond®
THE PRO'S ADVANTAGE

Ordering/Sku Information

Size/Color	Part Number	UPC	Case UPC	Weight	Units Per Package	Packages Per Pallet
10.1 Oz. Cartridge / White 6 colors available	3301	037083033014	10037083033011	15.0 lbs.	12	108

Physical & Chemical Properties

- **Type:** Elastomeric acrylic
- **Calculated VOC:** <50 g/L (<1.5%)
- **Tooling time:** 10-15 minutes
- **Full cure:** 3-7 days*
- **Freeze thaw stability:** Stable
- **Flashpoint:** Solvent free/Not applicable
- **Application temperature:** Above 40°F (4.4°C)
- **Joint movement capability:** ± 25%
- **Storage life:** 24 months in a dry location at or below 75°F
- **Coverage:** 31 linear ft. at a 1/4" bead
- **Paintable:** 2-4 hours
- **Tack-free time:** 2-3 hours
- **Shore A Hardness:** 16
- **Solids:** 82%
- **Cleanup:** Clean uncured material with water. After curing, excess sealant must be cut or scraped away.

* Cure will be affected by joint size, configuration and environmental conditions.

Specifications

Complies with the following requirements:

- ASTM C920 Grade NS Class 25
- ASTM C824 Type OP Grade -18°C
- Federal Specification TT-S-00230C Type S Class A

Application

Titebond® All Siding Sealant comes ready to use. Surfaces must be clean and free of any material that may prevent adequate adhesion. Properly designed joint not to exceed 1/2" in depth. Cut tip at 45° angle for 1/8" to 1/2" bead and place in professional cartridge gun. Force sealant into clean joint. If necessary, smooth bead immediately. It is the sole responsibility of the user to thoroughly test any proposed use with all substrates to determine project suitability.

Limitations

Not designed for continuous submersion or use below the waterline. Air, sealant and surface temperature should be above 40°F. Do not apply if rain is expected within 12 hours. Cure time is dependent upon ambient conditions including temperature and humidity. The sealant should be dry to the touch and ready to paint in 2-4 hours with a high-quality acrylic, water-based (latex) paint that does not contain plasticizer. For other paint types, a compatibility test is recommended. It is highly recommended to use backing material. For best results, store in a dry location at or below 75°F. For questions, please call our Help Line 1.800.347.4583 or visit us at Titebond.com.

45 Year Limited Warranty: If not satisfied with product performance when used as directed, return container and proof of purchase to Franklin International, Inc. for replacement of product. Liability is limited to product replacement only.

Visit Titebond.com for the most up-to-date product information.

Franklin International



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