

Designed for Gutters, Downspouts & Flashing

# GUTTER & SEAM

## *WeatherMaster Sealant*

Prevents Leaks / Class 50 / Remains Flexible in All Temperatures

Titebond® WeatherMaster™ Gutter & Seam Sealant is a long-lasting, superior polymer sealant that maintains resiliency and flexibility. It provides a highly weather-resistant seal against water, wind, dust and dirt. It is designed to expand and contract with the change of weather and will not crack.



### PAINTABLE IN 1 HOUR

#### Ideal For

Aluminum, Galvanized and Vinyl Clad Gutters /  
Downspouts

#### Seals

Aluminum / Galvanized Steel / PVC / Metal / Copper /  
Masonry / Wood / Most Common Building Materials

#### Ultra Low VOC

VOC-compliant in all 50 states

#### Joint Movement Capability $\pm 50\%$

Remains flexible

#### Weather Resistant

Produces long-lasting weather-tight seals

#### Wide Temperature Application Range

Suitable for all climates



**Titebond®**  
**THE PRO'S ADVANTAGE**

## Ordering/Sku Information

Size/Color	Part Number	UPC	Case UPC	Weight	Units Per Package	Packages Per Pallet
9.5 Oz. Cartridge / White	7321	037083073218	10037083073215	14.92 lbs.	12	108
9.5 Oz. Cartridge / Aluminum Gray	7331	037083073317	10037083073314	14.92 lbs.	12	108

### Physical & Chemical Properties

- **Type:** Elastomeric superior polymer
- **Reactive VOC:** <50 g/L (<2%)
- **Weight per gallon:** 11.7 lbs.
- **Tooling time:** 10-15 minutes
- **Full cure:** 24 hours for 1/4" bead\*
- **Freeze thaw stability:** Stable
- **Flashpoint:** Solvent free/Not applicable
- **Application temperature:** Above 0°F (-18°C)
- **Joint movement capability:** ± 50%
- **Storage life:** 24 months in a dry location at or below 75°F
- **Coverage:** 29 linear ft. at a 1/4" bead
- **Paintable:** After 1 hour
- **Tack-free time:** 110 minutes
- **Solids:** 100%
- **Cleanup:** Clean uncured material with acetone or isopropyl alcohol. After curing, excess sealant must be cut or scraped away. Follow solvent vendor's precautions when using solvents.

\* Cure will be affected by joint size, configuration and environmental conditions.

### Specifications

Complies with the following requirements:

- ASTM C920 Type S Grade NS Class 50 Use T, NT, M, A & G
- Federal Specification TT-S-00230C Type II Class A
- CAN/CGSB-19 13-M87 Classification MCG-2-25-A-N
- USDA compliant

### Application

Titebond® Gutter & Seam Sealant comes ready to use. Surfaces must be clean and free of any material that may prevent adequate adhesion. Remove nozzle, cut tip of the nub and puncture inner foil seal. Screw nozzle onto cartridge and cut tip on slant for 1/4" to 3/8" bead and place in cartridge gun. Force sealant into clean joint. Always apply sealant in bead form. No tooling is required. It is the sole responsibility of the user to thoroughly test any proposed use with all substrates to determine project suitability.

### Limitations

Not designed for continuous submersion or use below the waterline. Air, sealant and surface temperature should be above 0°F. Copper should be coated to eliminate oxidation before sealing. Sealant is intended for exterior use. If used indoors, sealant may need to be painted. Painting may occur one hour after application with a water-based (latex-based) paint. For other paint types, a compatibility test is recommended. It is highly recommended to use backing material for all joints. For best results, store in a dry location at or below 75°F. For questions, please call our Help Line at 1.800.347.4583 or visit us at Titebond.com.

Liability is limited to product replacement only.

Visit [Titebond.com](http://Titebond.com) for the most up-to-date product information.

**Franklin International**



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