

TRANSLUCENT

Siding, Window & Door

WEATHERMASTER™ *Sealant*

Flexible—Will Not Crack / Class 50 / Quick Cure Rate

Titebond® WeatherMaster™ Sealant is a premium-grade, neutral cure silicone formula that offers unbeatable adhesion to wood, vinyl siding, masonry, PVC, fiber-cement siding/trim and most common building materials. It can be extruded in low temperatures, remains permanently flexible with zero shrinkage, adheres well to damp surfaces and provides a weatherproof seal against the elements.

Ideal For

Windows / Doors / Shutters / Exterior Trim /
Siding / Gutters / Vents

Seals

Siding / Windows / Doors / PVC / Glass /
Fiberglass / Masonry / Wood / Most Common
Building Materials

Ultra Low VOC

VOC-compliant in all 50 states

Joint Movement Capability ± 50%

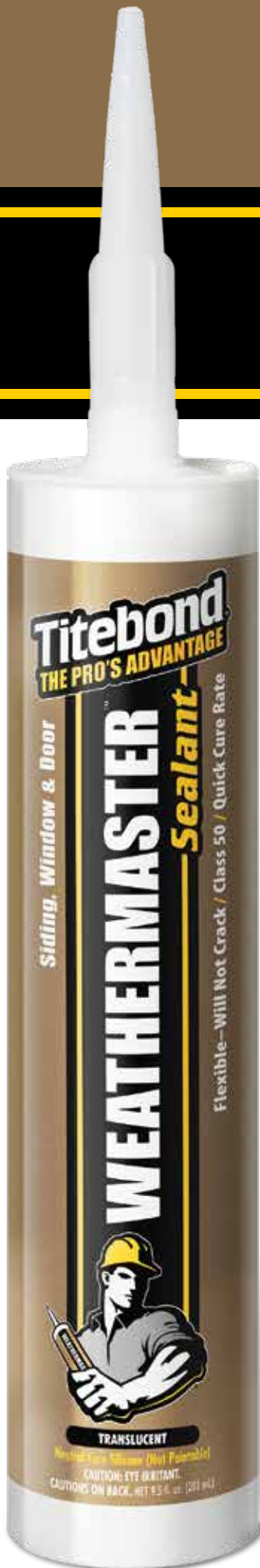
Remains flexible

Weather Resistant

Produces long-lasting weather-tight seals

Wide Temperature Application Range

Suitable for all climates



Titebond®
THE PRO'S ADVANTAGE

Ordering/Sku Information

Size/Color	Part Number	UPC	Case UPC	Weight	Units Per Package	Packages Per Pallet
9.5 Oz. Cartridge / Translucent & Over 200 Colors Available	44011	037083440119	10037083440116	10.13 lbs.	12	108

Physical & Chemical Properties

- **Type:** Elastomeric neutral cure silicone
- **Reactive VOC:**
 - Translucent: <50 g/L (<1.5%)
- **Weight per gallon:**
 - Translucent: 8.68 lbs.
- **Tooling time:** 10-15 minutes
- **Full cure:** 24 hours for 1/4" bead*
- **Freeze thaw stability:** Stable/Will not freeze
- **Flashpoint:** Solvent free/Not applicable
- **Application temperature:** Above 0°F (-18°C)
- **Joint movement capability:** ± 50%
- **Storage life:** 24 months in a dry location at or below 75°F
- **Coverage:** 29 linear ft. at a 1/4" bead
- **Paintable:** Translucent is not paintable
- **Tack-free time:**
 - Translucent: 15-20 minutes
- **Shore A:**
 - Translucent: 15-25
- **Solids:** 99%
- **Cleanup:** Clean uncured material with mineral spirits. After curing, excess sealant must be cut or scraped away. Follow solvent vendor's precautions when using solvents.

* Cure will be affected by joint size, configuration and environmental conditions.

Specifications

Complies with the following requirements:

- ASTM C920 Type S Grade NS Class 50 Use NT, M, A & G

Application

Titebond® WeatherMaster™ Sealant comes ready to use. Surfaces must be clean and free of any material that may prevent adequate adhesion. Remove nozzle, cut tip of the nub and puncture inner foil seal. Screw nozzle onto cartridge and cut tip on slant for 1/4" to 3/8" bead and place in professional cartridge gun. Force sealant into clean joint. Always apply sealant in bead form. To ensure neat sealant lines, mask areas adjacent to joints. Once sealant is dry to the touch and does not transfer, remove masking tape. No tooling is required. It is the sole responsibility of the user to thoroughly test any proposed use with all substrates to determine project suitability.

Limitations

Not designed for continuous submersion or use below the waterline. Air, sealant and surface temperature should be above 0°F. Sealant is intended for exterior use. **THIS PRODUCT IS NOT PAINTABLE.** Once sealant is applied, do not wipe with solvents. It is highly recommended to use backing material. Application of sealant at high temperatures may cause the sealant to sag in some applications. Do not apply WeatherMaster Translucent to polycarbonate due to solvent cracking. Sealant releases methylethylketoxime during cure, check with substrate manufacturer for compatibility. For best results, store in a dry location at or below 75°F.

Liability is limited to product replacement only.



Visit Titebond.com for the most up-to-date product information.

Franklin International



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